



Cell-Pump

Cellular Pump Control ELECOMP Capstone Design Project 2017-2018

Sponsoring Company:

Taco Comfort Solutions™ 1160 Cranston Street Cranston, RI 02920 401-392-8000 http://taco-hvac.com

Company Overview:

Taco Comfort Solutions is a third generation, family-owned American manufacturer of high quality, high-efficiency heating, cooling, plumbing, and irrigation products.

Headquartered in Cranston, RI, Taco is global in scope with manufacturing facilities in Rhode Island, Massachusetts, Arkansas, Ontario, Vietnam, and Italy. Its skilled employees produce precision pumps, valves and controls, air-dirt separators, heat exchangers, tanks, domestic hot water recirculation systems, and web-based building management controls.

Since its founding, Taco has been dedicated to the success of its people and its customers, bringing products to market that save energy, enhance system longevity, and provide a superior level of safety and comfort to building occupants.

With nearly 100 years in the HVAC industry, Taco's knowledge and engineering expertise is passed along to professionals through the company's expansive factory training and online learning programs. That same depth of experience is applied every day at hundreds of job sites across the country, making Taco one of the most trusted names in controlling the flow of water.









Technical Directors:

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Phillip Manning Embedded Controls Engineer PhiMan@TacoComfort.com

All work will be completed at the Taco facilities in Cranston. Students interested in the project must have a means of transportation to and from the facility.

Project Motivation:

The Agricultural and Mining industries use pumps for irrigation and water removal respectively. These pumps are located some distance from the base of operations. The operators have to drive out to the fields or go down into the mines to turn on and off these pumps and sometimes just to monitor the pump to make sure it is running. Customers are looking for a remote web/phone application solution for controlling and monitoring this equipment.







Anticipated Best Outcome:

- Create software and hardware to control and monitor pumps via a web/mobile application.
- Develop a detailed product functional specification.
- PCB layout and adherence to FCC guidelines for RF products.
- BOM for all components and off-the-shelf devices. Develop software with guidance from Taco for format and protocols.
- Final report on goals achieved and next steps for extensions.
- Proof of concept design for beta testing.

Project Details:

Block Diagram:









Pictures of Application Environment:









Hardware Tasks:

- Research applicable cellular modules suited for the industrial markets.
- Develop hardware interface between cellular module and pump control.
- Develop hardware to control the pump.
- Develop hardware to monitor the pump using sensors and software.

Software Tasks:

- Develop software to control the pump.
- Develop Software to monitor the pump and sensors.
- Develop software to communicate with the web/mobile application
- Develop a basic web page and mobile application
- Develop IOT backend using Amazon Web Services

Functions:

- Pump Control:
- ON/OFF control of pump through external relay.
- 0-10 Volt control of pump via Variable Frequency Control
- Monitor Pump/ environment via 0-10 Volt/4-20 mAmp inputs:
- Possible inputs to monitor include:
- Current
- Voltage
- RPM
- Flow
- Vibration
- Water level
- Temperature
- Pressure
- Web App:
- Pump control parameters
- Pump monitor parameters
- Motor fault handling, sensor fault handling
- Motor run-time counters and data recording
- Tie into weather monitoring
- Document theory of operation, command API
- Performance verification tasks include: tests that confirm signals and waveforms, capacity and performance, power and thermal management, and product functionality
- Product Validation tasks include: connect to Taco's test Pump and demonstrate to Taco engineers and product managers









Student Skills Needed:

- Willingness to experiment and learn from mistakes
- PCB design and layout experience beneficial
- C / C++ Programming experience an advantage
- Web/mobile app development
- Amazon Web Services experience an advantage, especially with AWS IoT

Composition of Team:

2 Computer Engineers and 2 Electrical Engineers.

Student Skills Required:

- All team members share in developing product requirements, architecture and test development
- Taco staff of Technical Director, staff Electrical engineer, and Embedded Software Engineers
- Electrical Engineering students (2) will split these tasks:
 - Power supply design
 - micro-Controller circuit development
 - On/off output to turn pump on and off
 - 0-10 Volt output to control pump speed
 - 0-10 Volt/4-20 mAmp input modules input
 - PCB Layout
- Computer engineering students (2) to split:
 - Firmware pump control and monitoring
 - Software cellar communication stack.
 - Web/mobile application







Anticipated Best Outcome's Impact on Company's Business:

This Cellular Pump Control will be a big win for Taco. With the completion of a prototype, Taco will be able to expand upon the capstone design moving it into a manufacturable product for our customers. Once Taco can offer this as an option to its agriculture and mine pumps customers will be able to remotely control and monitor their equipment saving them time and money.

Broader Implications of the Best Outcome on the Company's Industry:

As this product gets out into the field and Taco adds the monitoring data to the cloud we will be able to start learning how these product fail. With this information we can determine maintenance schedules and predict failures allowing the customer to perform the required scheduled maintenance or scheduled replace of the pump verses encountering unscheduled down time.

